



A woman of substance

Barbara Taylor Bradford

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From *New York Times* bestselling author Barbara Taylor Bradford comes a triumphant novel of an unforgettable woman

Determined to rise above all that she has ever known, a young and impoverished Emma Harte embarks on a journey first of survival, then of unimaginable achievement. Driven to succeed, the iron-willed Emma parlays a small shop into the world's greatest department store and an international business empire: Harte Enterprises.

Unhappily married twice, loving only the one man she can never marry, personal happiness eludes her. Harte Enterprises, the realization of her grand dreams, is her all: her heart, her soul, her life. When those closest to her threaten to destroy her empire through their greed and envy, Emma brilliantly outwits her enemies. She wreaks her devastating revenge on those who would betray her in a way only she knows how.

Drawing us into the mesmerizing life of a remarkable woman who dared to seize a dream and was willing to pay any price to make it come true, Barbara Taylor Bradford's deeply involving novel is a celebration of an indomitable spirit.

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From reader reviews:

Lori Morgan:

A lot of people always spent their very own free time to vacation as well as go to the outside with them friends and family or their friend. Were you aware? Many a lot of people spent that they free time just watching TV, or perhaps playing video games all day long. In order to try to find a new activity that is look different you can read the book. It is really fun for yourself. If you enjoy the book which you read you can spent the entire day to reading a reserve. The book A woman of substance it is extremely good to read. There are a lot of people that recommended this book. These people were enjoying reading this book. Should you did not have enough space to develop this book you can buy typically the e-book. You can m0ore very easily to read this book from your smart phone. The price is not to cover but this book has high quality.

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